

Federal Highway Administration's Perspective on NDT for Pavements

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Background

- Deployment of innovative technologies is an important mission of the Office of Pavement Technology
 - Identify needs and opportunities
 - Develop and implement promising technologies
 - Develop specifications and guidelines
- Focused on available (near market-ready) technology
- Emphasis areas
 - Pavement surface characteristics
 - Pavement evaluation



Surface characteristics

- Pavement smoothness had been the measure of pavement performance until now
- Key activities
 - Measurement of surface characteristics
 - Smoothness
 - Surface texture
 - Friction
 - Noise
 - Splash and spray
 - Develop guidelines and specifications
 - Develop a unified model that links texture to response



NDT for pavement evaluation

- Applicable to
 - Structural evaluation for rehabilitation design
 - Construction quality assurance
 - Pavement performance monitoring
- Objective
 - Provide tools that would help identify the nature of any existing problems
 - Quantify structural integrity of in-service pavements
 - Improve reliability of pavement rehabilitation designs



Technologies for pavement evaluation

- Step-frequency, ground-penetrating radar (SF-GPR)
- Ultrasonic testing device (MIRA)
- Rolling deflection measurement



Step-Frequency GPR

- Specific advantages of 3d-Radar Geoscope
 - Full coverage of the entire lane in 2 passes
 - 2-D and 3-D imaging capability
 - Continuous calibration
 - Wide detection range
- Potential applications of SF-GPR
 - Pavement layer thickness
 - Moisture detection
 - Void detection
 - Rutting evaluation (2-D & 3-D imaging)
 - Variations in material properties (AC density)
 - AC stripping and layer debonding
 - Detection and quantification of cracking
 - Depth of dowel bars, tie bars, and reinforcing steel



Step-Frequency GPR

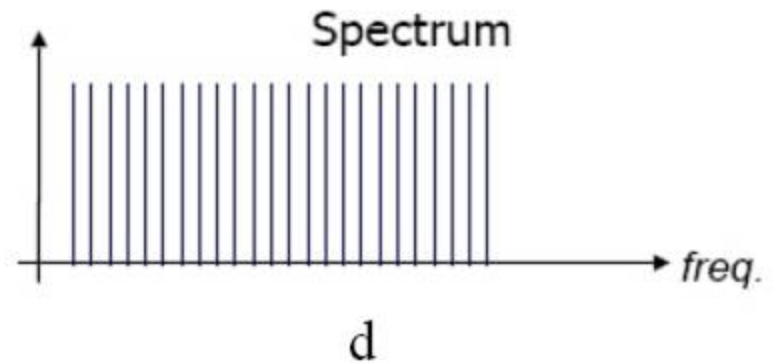
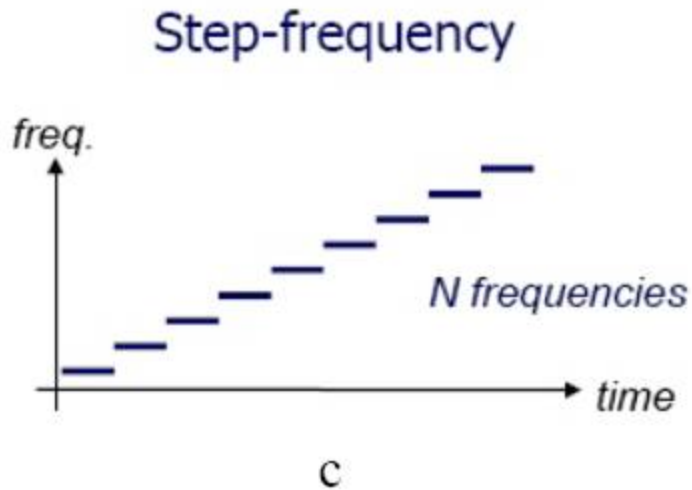
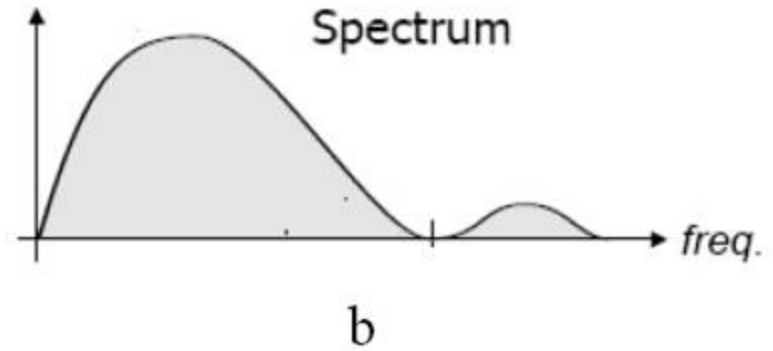
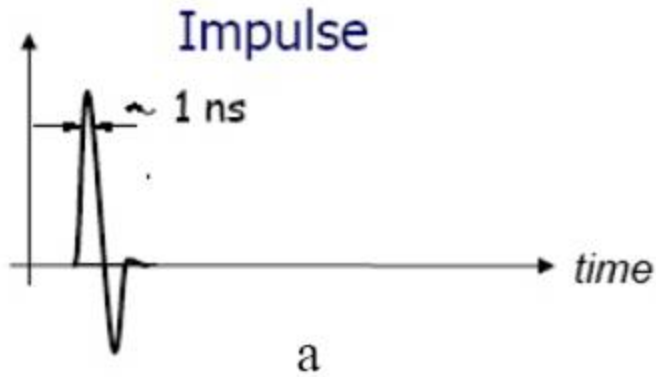
- Implementation strategy
 - Start with easy applications
 - Add other applications as they become implementation-ready



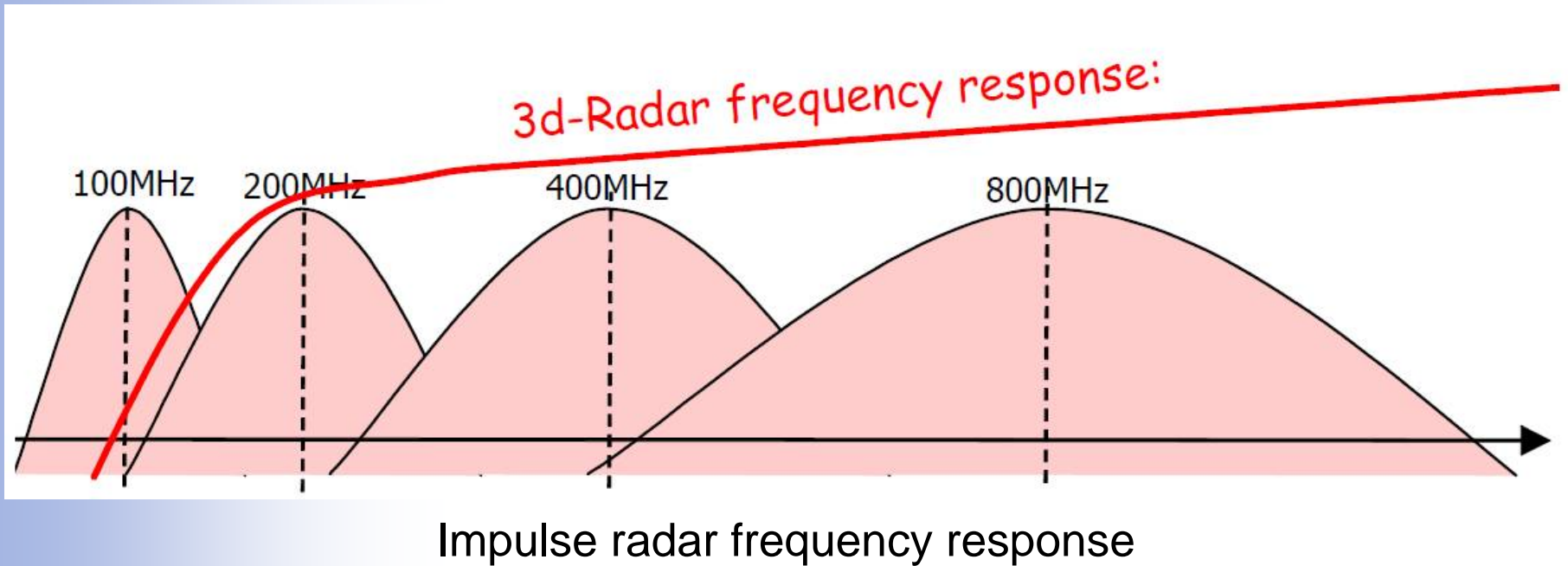
A Brief Description of SF-GPR



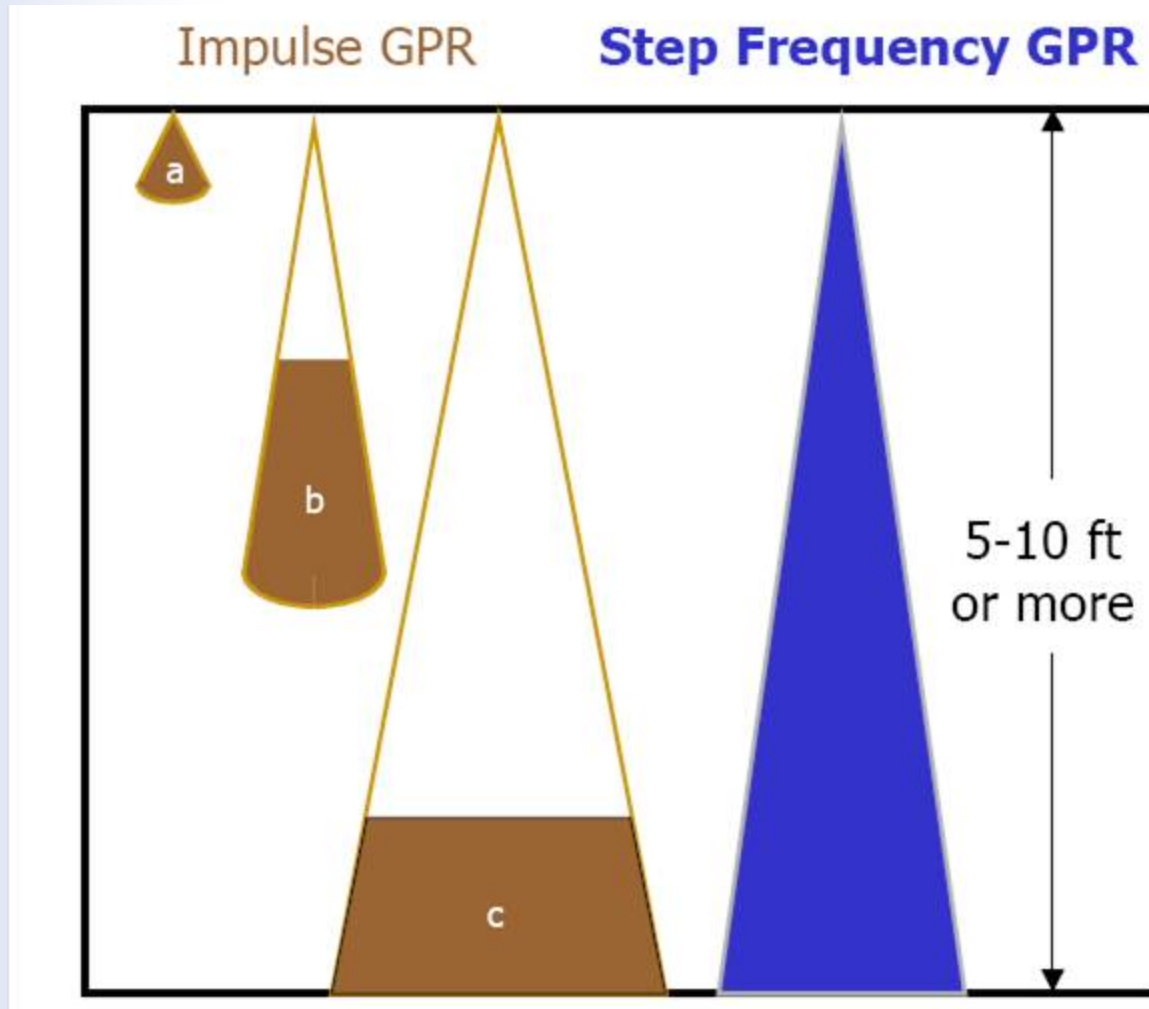
Impulse vs. Step-Frequency GPR



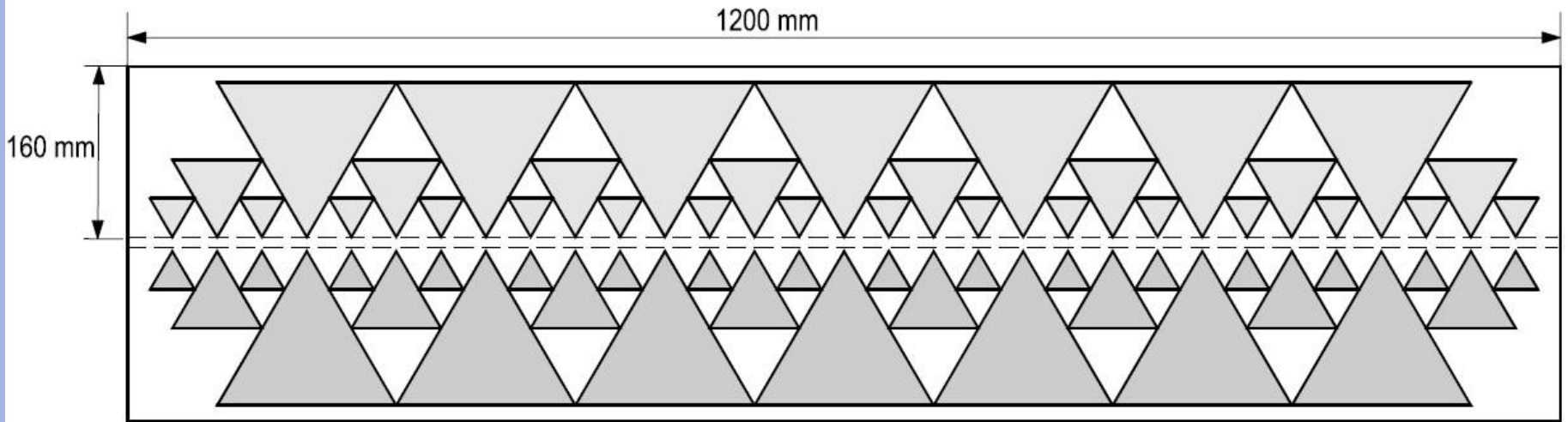
Impulse vs. Step-Frequency GPR



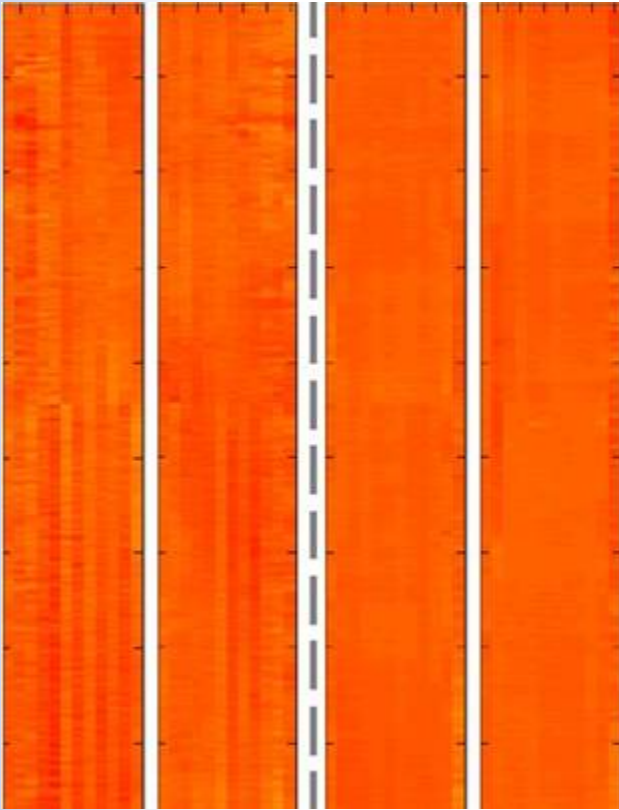
Impulse vs. Step-Frequency GPR



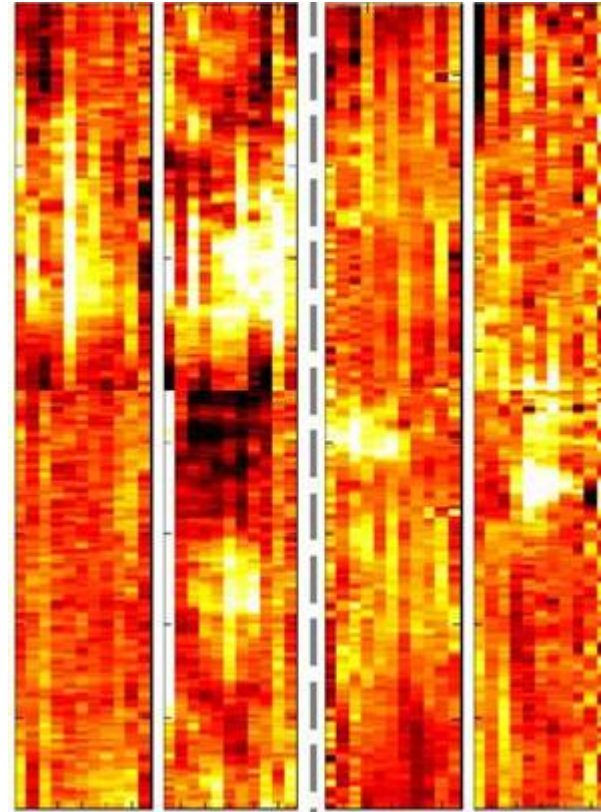
SF-GPR antenna array



SF-GPR – scan images



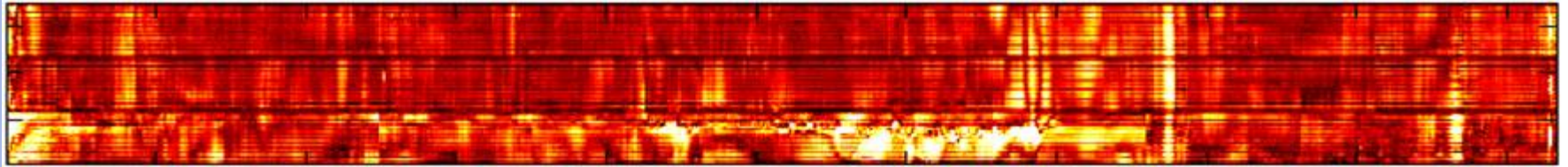
Surface – no distress



Layer interface showing inconsistent condition and presence of water



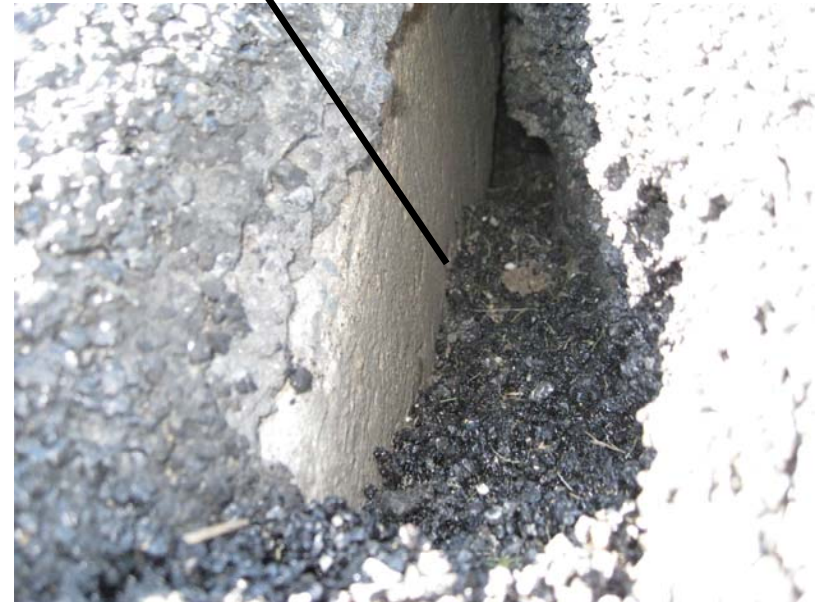
Voids under composite pavement



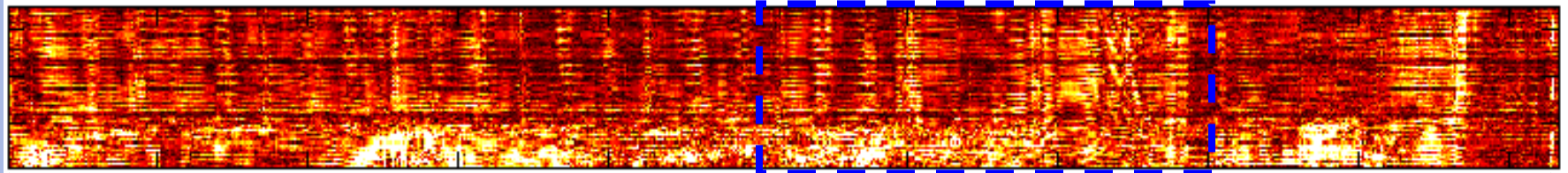
135+40



144+00

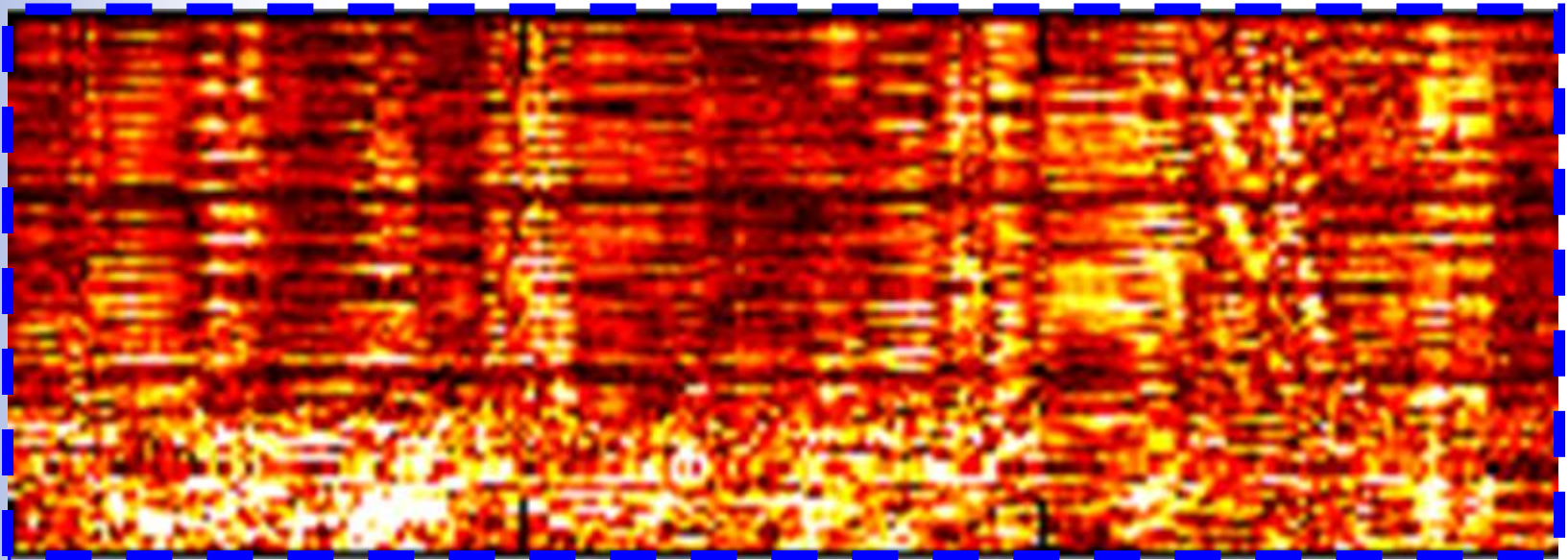


2 ft. Depth Zoom



135+40

144+00

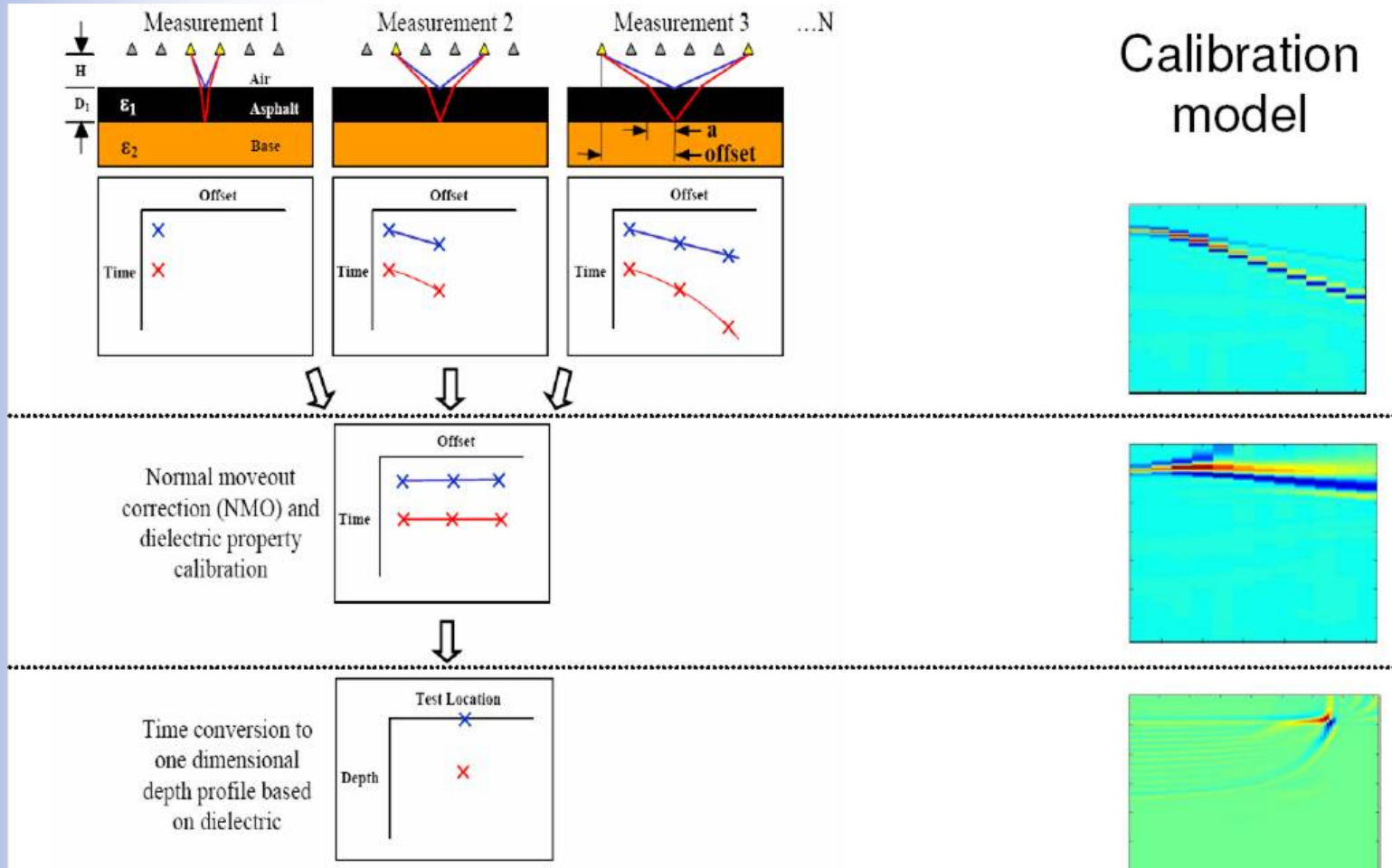


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Continuous calibration

Continuous calibration by common midpoint (CMP) method without coring



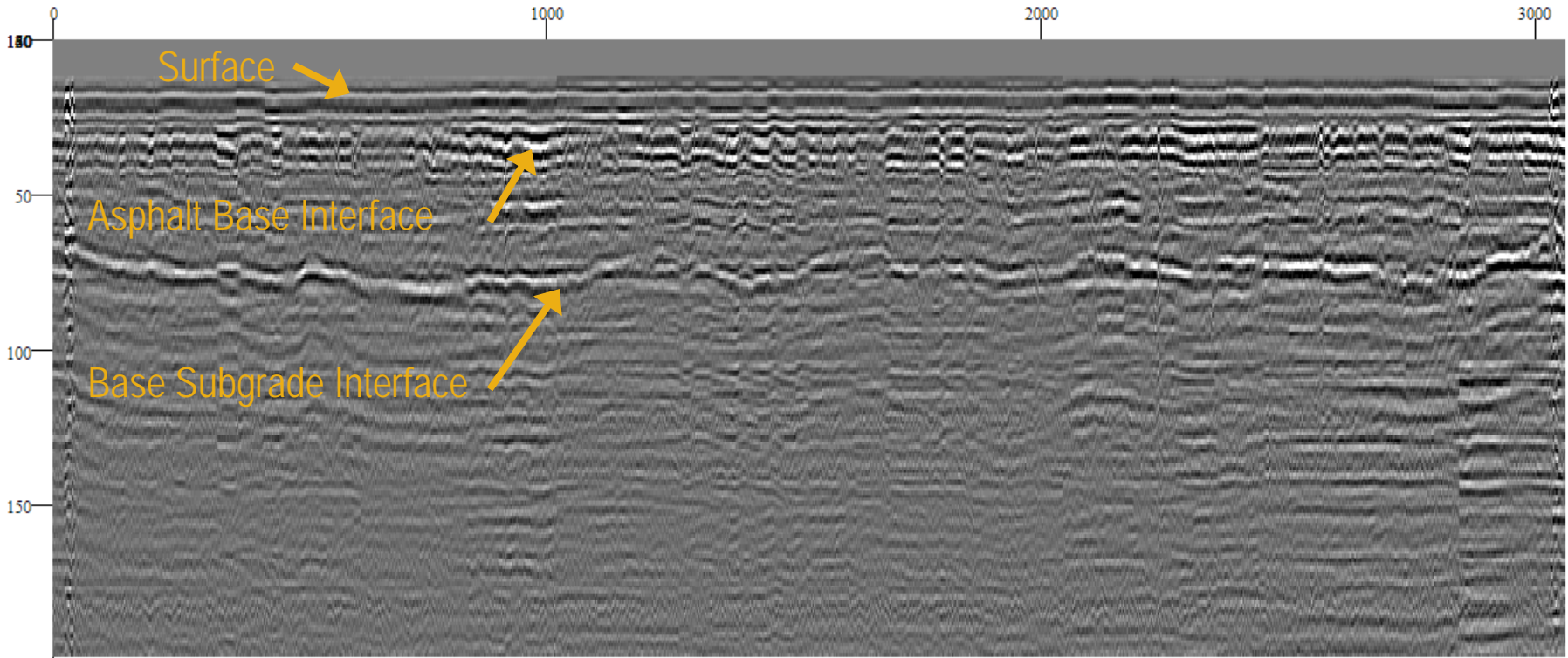
Radargram from APE Software

Site = "C33"

Geoscope = "CF"

In_Files_{0,FRAME} = "d:\C33_CF_B2_V3a_P1.ATDr"

Trigger Number, X



CF_B

BANDWIDTH = 150-3000 MHz

Sample No, Z

Cell 33 – V3.5 – B2

Source: APE Software

Layer Measurement

Reference Surface



47 Antenna Pairs

Asphalt/Base Interface

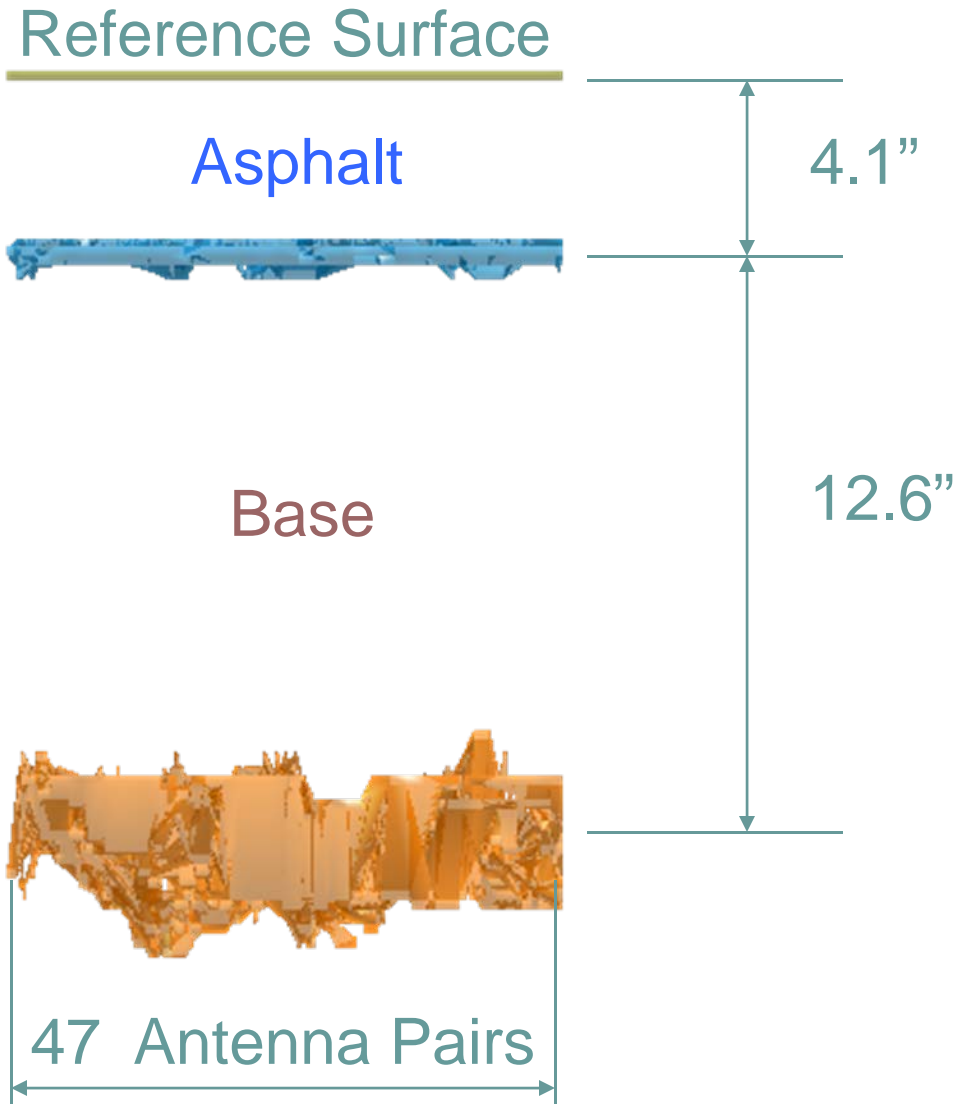


100 feet @ 2" increment

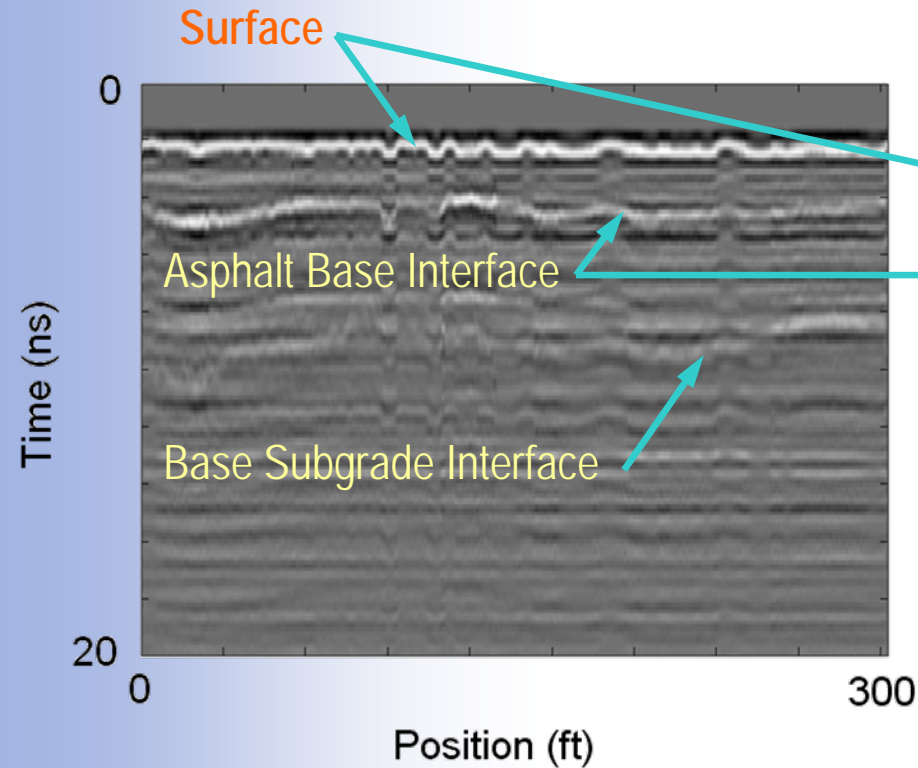
Base/Sub-grade Interface



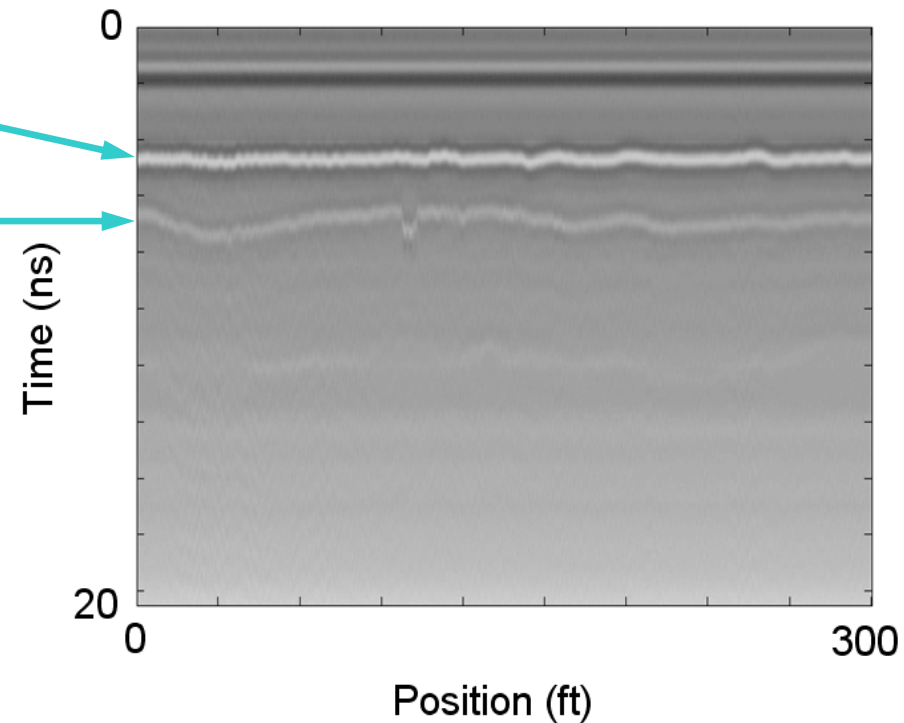
Layer Measurement



Comparison of SG-GPR and GSSI results



APE System (Single Antenna)



1 GHz GSSI



Current status

- Some of the basic SF-GPR applications will be ready for pilot implementation in FY10
 - Pavement layer thickness
 - Moisture detection
 - Void detection
 - Rutting evaluation (2-D & 3-D imaging)
- Scope of work on MIRA will be broadened
 - Some applications may be ready for pilot implementation in FY10
- Additional cooperative studies are planned
 - Curling and warping measurement

